

Master all your challenges

initial™ REVO MC



Technical Manual

MARCH 2026





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GC Initial REVO MC – Essential. Efficient. Aesthetic.

Innovations That Make the Difference

- **[R]EVOlutionary Colour Concept**
 - High-end shade accuracy with fewer products
 - Full A-D shade coverage plus bleach, gum shades, and effect powders
- **[R]EVOlutionary Ceramic Composition**
 - Enhanced crystal structure for superior durability
 - Increased strength with exceptional aesthetic value
- **[R]EVOlutionary Opaquer**
 - Perfect coverage and reliable bonding
 - Strong adhesion with thinner and fewer layers
- **[R]EVOlutionary Modelling Liquid**
 - Smooth, intuitive handling
 - Minimal shrinkage and dense, homogeneous firing results

Benefits That Matter

- **Initial REVO MC Workflows**
Fewer steps, maximum efficiency – smoother, uncomplicated processes that are easy to adopt.
- **Initial REVO MC Flexibility**
Agility that drives performance – designed to meet every challenge with confidence.
- **Initial REVO MC Outcomes**
Optimized processes for consistently reliable, high-quality results that exceed expectations.
- **Initial REVO MC Shade Versatility**
Minimize stock, maximize coverage – one system for all shades, including bleach and gum tones.
- **Initial REVO MC Time Protocols**
Less time, greater reliability – fewer remakes and predictable outcomes for peace of mind.

GC Initial REVO MC is more than a product –
it's a concept that redefines simplicity without compromising beauty.

Maximize your efficiency. Optimize your outcomes.

GC Initial REVO MC – Introduction & Intended Use

Description

Dental Ceramic

Intended purpose

GC Initial REVO MC is a veneering ceramic with EN ISO 6872 for the ceramic veneering of precious and non-precious metal substructures with a coefficient of thermal expansion of the metal substructure in the range of $13,8 - 14,9 \cdot 10^{-6} \text{ K}^{-1}$ (25-500°C). Also suitable for the sintering technique to create inlays, onlays and veneers on refractory dies.

Indications for use

For characterisation and veneering of dental alloy frameworks:

- Crown and Bridgework (incl reproduction of gum tissue)
- Implant superstructures

For the production of reconstructions without a framework:

- Jacket Crowns, Inlays, Onlays and Veneer

Clinical Benefits

- Restoring and/or improving masticatory function
- Improving teeth aesthetics

Contraindications

- For patients with parafunctions (e.g. bruxism)
- Multi-unit framework free restorations
- Veneering of alloys in the non-approved CTE range (CTE= coefficient of thermal expansion of the ceramic veneering material or the used alloys. The respective CTE must be coordinated with one another)
- It may be contra-indicated in patients with known allergies to specific metal alloys

Intended users / Special training

- Dental technicians
- Dentists (clinical procedure)
- No special training required

Patient target group

Patients with permanent teeth

Performance characteristics

The product's performance characteristics satisfy the requirements of the intended use.

Side effects

There are no known side effects to date.

Residual risks

- Technical complications: chipping
- Biological complications: secondary caries

GC Initial REVO MC – Dedicated powders within the concept

Paste Opaque	 Light	 Medium	 Dark					
Body	 Body A Light	 Body A Dark	 Body B Light	 Body B Dark	 Body C Light	 Body C Dark	 Body D Light	 Body D Dark
Enamel	 Light	 Medium	 Dark					
Effect	 Clear Fluorescence	 Opal Booster	 Translucent Neutral					
Shoulder	 Universal							
Bleach	 Opaque Bleach	 Body Bleach	 Enamel Bleach					
Gum	 Opaque Gum Universal	 Gum Light	 Gum Dark					



GC Initial REVO MC – Dedicated liquids within the concept



Initial REVO MC Modelling Liquid

A special and dedicated liquid to be used with the Initial REVO MC powders. This liquid gives the powders their unique modelling properties allowing optimal shaping during application and reducing shrinkage to an absolute minimum.



Initial MC Shoulder Liquid

Liquid to be used with the Initial REVO MC Shoulder Universal powder. It offers an optimal consistency reducing shrinkage to an absolute minimum.



Initial Spectrum Glaze Liquid

Liquid to be mixed with the Initial Spectrum Glaze powder. The standard low viscosity type of this mixing liquid allows a fine application.

GC Initial REVO MC – Colour Combination Chart – A-D shades

16 A-D Keyshades		A					B				C				D		
	Opaque	Light	Light	Medium	Medium	Dark	Light	Light	Medium	Dark	Light	Light	Medium	Dark	Light	Medium	Dark
	Body Light	100%	75%	50%	25%	0%	100%	75%	50%	0%	100%	75%	50%	0%	100%	50%	0%
	Body Dark	0%	25%	50%	75%	100%	0%	25%	50%	100%	0%	25%	50%	100%	0%	50%	100%
	Enamel	Light	Light	Medium	Medium	Dark	Light	Medium	Medium	Medium	Light	Medium	Medium	Dark	Medium	Medium	Medium

Optimal & individual usage		SHOULDER															
	Body Mixture	50%	50%	50%	50%	50%	50%	50%	50%	50%	50%	50%	50%	50%	50%	50%	50%
	Shoulder Universal	50%	50%	50%	50%	50%	50%	50%	50%	50%	50%	50%	50%	50%	50%	50%	50%
		EFFECT															
	Clear Fluorescent	For optimal and individual usage.															
Opal Booster																	
Translucent Neutral																	

Note:
 The shade selection according to the A-D shade system
 - it refers to 16 classic shades in the shade groups A, B, C and D.



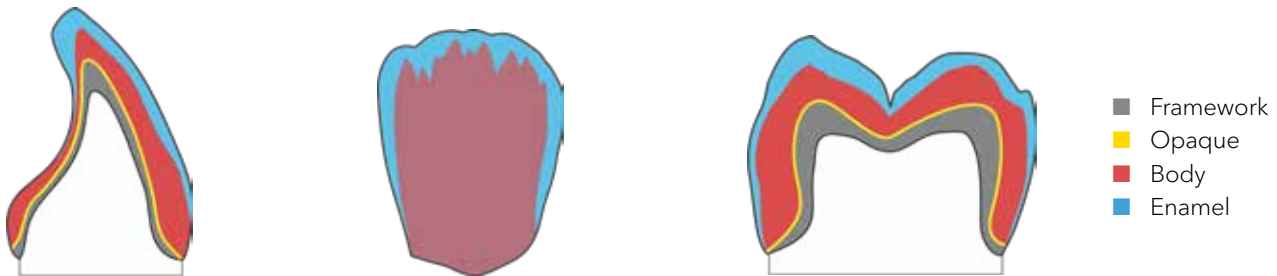
GC Initial REVO MC – Consistent shade reproduction



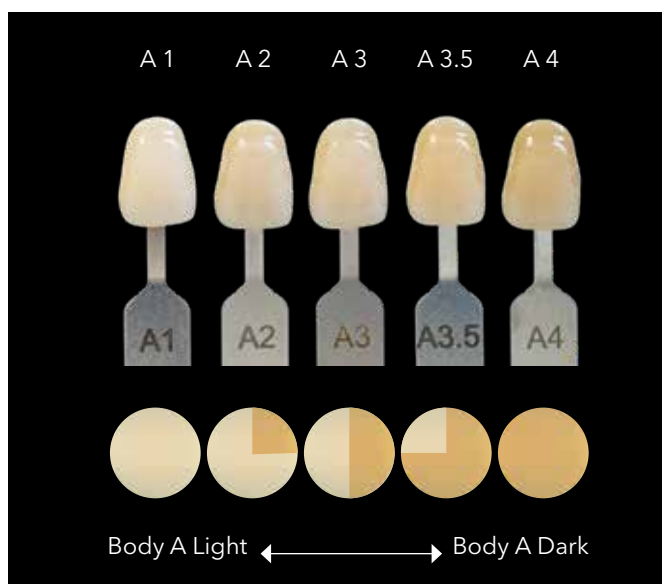
The Initial REVO MC concept delivers a streamlined, high precision system for the reproduction of all 16 A-D shades with minimal material complexity.

Using only 3 Paste Opagues, 8 Body Powders, and 3 Enamels, the full A-D spectrum can be accurately matched through a controlled, layer-based approach.

Standardised build-up design



The standardized Body powder ratios ensure repeatable results and can be reliably measured using the ceramic measuring spoon, supporting consistent shade reproduction across cases.



Example of easy color mixing ratio of Body Light and Body Dark for the A shades

GC Initial REVO MC

Colour Combination Chart - Bleach shades

	BLEACH	
	Opaque	Bleach
	Body Bleach	100%
	Enamel	Bleach

For optimal and individual usage.	EFFECT	
	Clear Fluorescent	For optimal and individual usage.
	Opal Booster	
	Translucent Neutral	
	SHOULDER	
	Body Bleach	50%
Shoulder Universal	50%	



For coloured individualization, the Bleach Body or Bleach Enamel can be mixed with all powders from the respective Initial REVO MC assortment - e.g Body, Clear Fluorescent, Opal Booster, Translucent Modifier ...

GC Initial REVO MC

Colour Combination Chart - GUM shades

Any gingival detail can be perfectly reproduced using the two nature-analog mixable GUM shades Light & Dark. Like the tooth veneering technique, steps can be easily divided across different firings, depending on the indication and your preferred workflow.

GUM	
Opaque	Gum Universal
Gum Light	Individual usage
Gum Dark	Individual usage

Note:
For even more characterisation, Initial IQ Lustre Pastes NF GUM Shades let you create a natural transition from crown margin to gingiva with simple painting. Ready-to-use and based on fine ceramic particles, they deliver lifelike gum reproduction and a natural glaze for crowns and bridges.

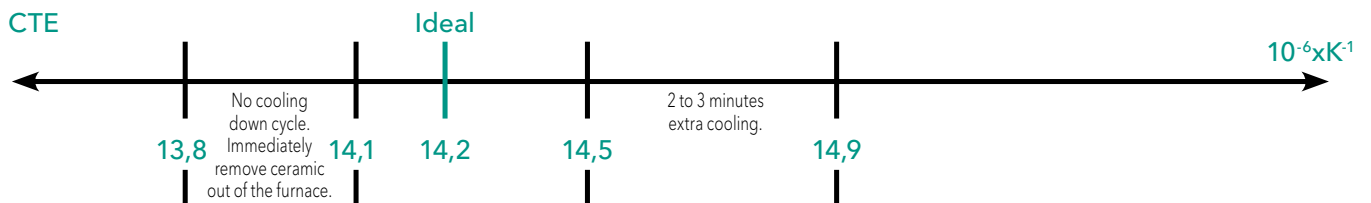


GC Initial REVO MC

Before you start ...

This instruction for use will give you an impression of how easy it is to get a convincing aesthetic result with a minimum workload that highlights the excellent features of this metal veneering ceramic.

- Make sure that the CTE of the alloy you use for casting or milling the substructure stays strictly within the range of $13,8 - 14,9 \cdot 10^{-6} \text{K}^{-1}$ (25-500 °C).



- Calibrate your furnace according to the manufacturer's instruction in order to obtain the best results and to be able to make optimal use of the properties.
- The mentioned firing parameters are only guidelines and therefore always need to be adjusted to the firing furnace and its correct functionality. Most important is to obtain the right firing result. These firing parameters can only be used as guidelines.
- As each dental ceramic is sensitive to contamination, take care that you work in a clean environment.



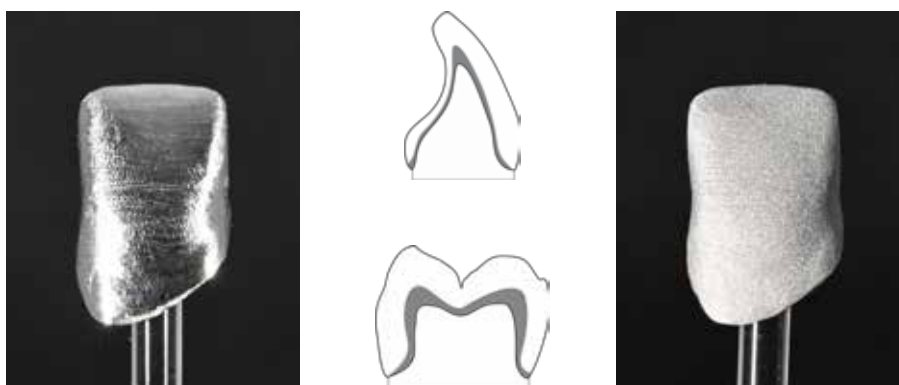
GC Initial REVO MC – Standard workflow

Preparing the substructure

Shape the framework to mirror the tooth's contour in a reduced form.

This approach ensures consistent layer thickness and uniform support for the veneering ceramic.

Follow the alloy manufacturer's instructions for fabricating and oxidizing the framework.



Important note:

- When using non-precious alloys:
 - Prepare the metal surface by using sharp cross-cut burs.
 - Grind the surface with slow speed and low pressure.
 - Grind the surface in one direction only to avoid overlaying layers (to avoid air bubbles after the first Opaque firing).
 - Sandblast frameworks with Aluminum Oxide > 110 μ , even better 250 μ and with 3-4 bar of pressure.
 - Use dental non-precious metal substructures with a coefficient of thermal expansion in the range of 13,8 - 14,9 $\cdot 10^{-6}$ K⁻¹ (25-500 °C).
- When using Pd-free dental alloys containing zinc (Zn), the restoration should be sandblasted and oxidized. After firing, soak it in a clean, warm acid bath for approximately 5-6 minutes.

GC Initial REVO MC – Standard workflow

Application of Initial INmetalbond (Optional step)



Extrude a small amount of INmetalbond paste and stir before using.
Apply the bonder in a thin layer but masking the framework completely.

Note:

Do not moisten dried paste with water.
To change the consistency of the INmetalbond paste, use the Initial Paste Opaque Thinner.
Only use it in very small quantities.
To avoid drying out, close the cap after usage.

INmetalbond after application.

Firing advice see p. 25.



The fired bonder should have a yellowish, slightly shiny surface.

Note:

The colour of the fired bonder can vary depending on the composition of the alloys.

INmetalbond after firing.

Note:

INmetalbond is used as a thin layer between the alloy and the first opaque layer.
It blocks escaping metal oxides and neutralizes differences in the expansion coefficient (CTE).
INmetalbond can be used on all alloys within the given CTE range.

For more information check the dedicated Instructions for Use.



GC Initial REVO MC – Standard workflow

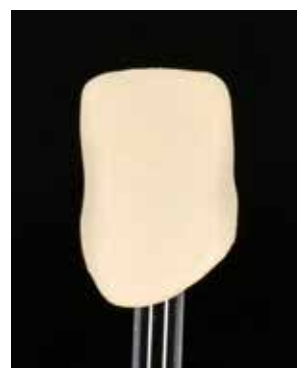
Opaque application



Application of the Opaque.



Frame with applied Paste Opaque.



Paste Opaque surface after firing.

Note:

Do not moisten dried paste with water.

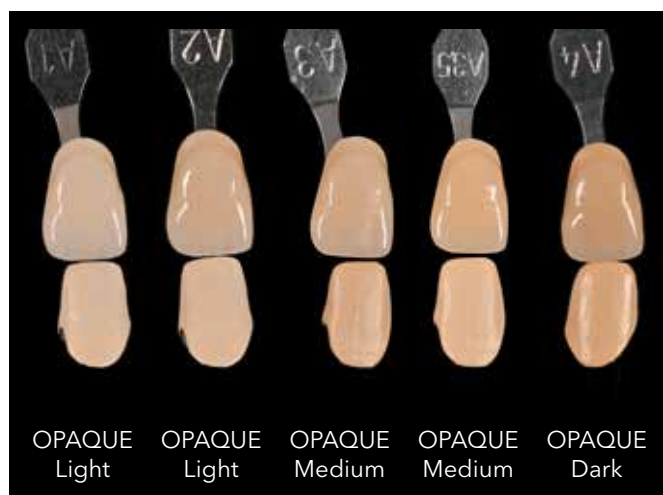
To change the consistency of the Initial REVO MC Paste Opaque, use the Initial Paste Opaque Thinner.

Only use it in very small quantities. To avoid drying out, close the cap after usage.

Firing advice see p. 25.

Maximum coverage with minimal complexity

With just 3 Paste Opaque shades, you can cover all 16 A-D shades. This means less inventory, simpler workflows and consistent results.



Opaque Light: Shade group 1&2

Opaque Medium: Shade group 3

Opaque Dark: Shade group 4

GC Initial REVO MC – Standard workflow

Framework masking tips



Tip:

Whether you first applied INmetalbond (recommended) or directly the Paste Opaque onto the metal structure, you always should follow the following steps:

- Apply a thin layer of Wash Opaque (semi-masking) evenly to the coping or bridge framework. Please use a suitable paste opaque brush.
- Ensure that this first layer is not too thick. If a too thick layer of Paste Opaque is applied, uncontrollable amounts of liquid evaporate during the heating stage and can cause the occurrence of bubbles.
- After the Wash Opaque bake is finalized, the second Opaque bake is carried out.

Note:

Do not dry the Paste Opaque too quickly. If the recommended preheating and firing times are not followed, small cavities can open-up at the surface or the Opaque may lift off from the substructure.

This happens if the Opaque liquid evaporates too quickly by an improper or accelerated firing schedule.

Firing advice see p. 25.



GC Initial REVO MC – Standard workflow

Shoulder firing (Optional step)



Reduce the metal frame in the shoulder area to a minimum.

When creating ceramic margins, make sure to reduce the crown margin in such a way that it ends approx. 0.3 to 0.5 mm above the lowest point of the chamfer or shoulder. The Initial REVO MC Universal Shoulder material is designed to cover up to the preparation border.



Application & firing of the bonder & opaque.

Firing advice see p. 25.



Application of the shoulder mixture in the shoulder area. The shoulder is covered up to the preparation border. See mixing recommendations from the colour allocation table on page 8.



The ceramic shoulder after firing.

A second shoulder firing might be required.



Macro image of the small ceramic shoulder - metal frame junction.

GC Initial REVO MC – Standard workflow

Body & Enamel firing



Paste Opaque fired and ready for Body powder application.



Start with the Body powder core build-up and complete to the final shape with Body and Enamel.

See color combination/mixing chart on p. 8.

In the same way, add-ons can be done with your preferred Body and Enamel shades.



Note:

In order to compensate the firing shrinkage, the build-up needs to be slightly oversized.
Never mix Initial REVO MC products with ceramics from other suppliers or other Initial products that are not explicitly pointed out to be compatible with Initial REVO MC.

Firing advice see p. 25.



GC Initial REVO MC – Standard workflow

Stain & Glaze firing

For glazing and individualisations, only use the recommended Initial family of materials.

GC recommends:

1. Initial Spectrum Glaze and Glaze Liquid
or
2. Initial IQ, Lustre Pastes ONE V-Shades / NF GUM Shades

Note 1:

Spectrum Stains Glaze & Stains can only be mixed with the corresponding special liquids. Apply Glaze and Stains with a pointed brush.

Note 2:

The Initial Lustre Pastes ONE V-Shades / NF GUM Shades can be used for glazing as well as for individual characterisation.



Firing advice see p. 25.



Restoration after glaze firing

Tip:

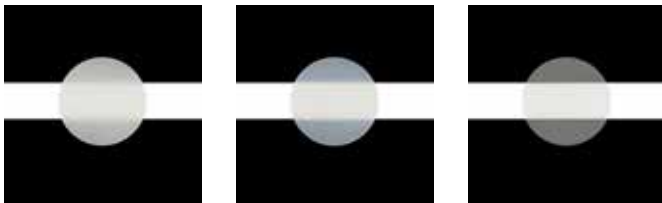
The degree of gloss is determined by the firing temperature and the holding time. Increasing the firing temperature / holding time will lead to a glossier surface! Lowering the temperature / holding time will create a more matte appearance.

GC Initial REVO MC – Standard workflow

Optional steps

Individualization of the incisal zone

For individualization and completion of the restoration in the incisal area, there are a few special Initial REVO MC Effect powders that can be used.



TN (Translucent Neutral)

In case certain areas require increased translucency, the Effect powder TN can be mixed with Body or Enamel powders.

Opal Booster

To increase the opalescence output of the restoration the Effect powder Opal Booster can be used as an alternative to the enamel or be mixed with the Enamel powders.

CL-F (Clear Fluorescence)

Optimal in use when space allows, to mimic the dentin-enamel junction. Apply a micro-layer between Body and Enamel.

Practical example



The Opal Booster is used as alternative to the Enamel on the buccal and approximal areas.

Result after firing.

Final result after glaze firing.
Note the beautiful opalescent character in the incisal zone.

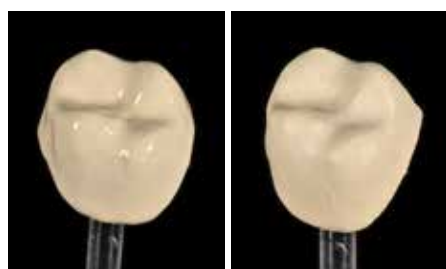


GC Initial REVO MC

Standardized build-up procedure posterior region



Preparation of the metal coping.
Application of INmetalbond.
Fired coping with bonder.



Application of Paste Opaque.
Fired Paste Opaque.



Application of Body powder in reduced morphology.
Application of Enamel powder in final morphology.



Result after fring & glazing procedure.
Firing advice see p. 25.

GC Initial REVO MC

Standardized build-up procedure anterior framework including gingiva reproduction



Preparation of the metal framework.



Application of INmetalbond.



Framework with fired bonder (INmetalbond).



Application of Paste Opaque Light / Medium or Dark.

Application of Paste Opaque GUM Universal.



Paste Opaques after firing.



Application of Body powder.



Application of Enamel powder in final morphology.



Application of GUM Light / Dark in final gingiva morphology.



Result after firing & glazing procedure.
Firing advice see p. 25.



GC Initial REVO MC

Standardized build-up procedure anterior framework including gingiva reproduction



Individualized Opaque.
Paste Opaque Light /
Medium / Dark / GUM
Universal have been
applied in different zones.



Body area with
individualized inner
structure.



Body area completed
with CL-F & Opal Booster
powders.



Application of Enamel
powder in final tooth
morphology.

Application of
GUM Light / Dark in final
gingiva morphology.

Firing advice see p. 25.



Result after firing & glazing procedure. Firing advice see p. 25.



Spot-on color reproduction. A very natural appearance.

GC Initial REVO MC – Optional individualization options



For enhanced individualization, Initial IQ Lustre Pastes ONE/NF GUM and Initial Spectrum Stains can be applied to achieve highly esthetic, lifelike results in the final customization of Initial REVO MC ceramic-veneered restorations – simply by painting.

What you paint on is exactly what you get after firing.



For an even deeper level of personalization, Initial Spectrum Stains may also be mixed in small amounts, directly into the compatible Initial REVO MC veneering ceramics, opening-up additional creative possibilities.

Individualization of anterior case including gingiva reproduction using the ceramic micro-painting technique

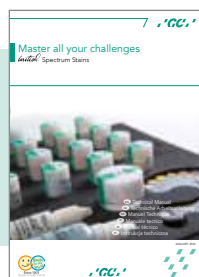
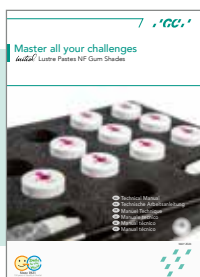


Starting point - anterior framework including gingiva reproduction created by the standardized build-up procedure .

See procedure p. 21.



Individualization by application of Lustre Pastes ONE shades on the tooth area and Lustre Pastes NF GUM shades on the gingiva area.



For more tips and tricks, please consult the dedicated technical manuals:
Initial Lustre Pastes ONE
Initial Lustre Pastes NF GUM
Initial Spectrum Stains

GC Initial REVO MC – Optional individualization options

Initial IQ Lustre Pastes ONE/NF GUM and Initial Spectrum Stains provide reliable, user-friendly external characterization of Initial REVO MC veneered restorations, supporting predictable surface adjustments and optimized aesthetic outcomes.



Result after firing.
Note the beautiful lifelike incisal and gum transition area.



GC Initial REVO MC – Firing schedule

FIRING SCHEDULE INITIAL REVO MC						
	Preh. Temp.	Drying Time	Raise of Temp.	Vacuum	Final Temp.	Holding Time
INmetalbond	550°C	6 min.	80°C/min.	+	980°C	1 min.
REVO_/P/O_1. Firing (wash)	550°C	6 min.	75°C/min.	+	980°C	1 min.
REVO_/P/O_2. Firing	550°C	6 min.	75°C/min.	+	950°C	1 min.
REVO_Shoulder	550°C	2 min.	75°C/min.	+	945°C	1 min.
REVO_BODY_1. Firing	550°C	6 min.	55°C/min.	+	915°C	1 min.
REVO_BODY_2. Firing	550°C	6 min.	55°C/min.	+	905°C	1 min.
Glaze Firing (without Stain/Glaze)	600°C	2 min.	55°C/min.	-	890-920°C*	1 min.
Glaze Firing (with Stain/Glaze)	550°C	2 min.	55°C/min.	+	870-910°C*	1 min.
Individualisation with Lustre Paste ONE/Lustre Paste NF GUM	480°C	2 min.	45°C/min.	+	810°C	1 min.

Note:

The given firing temperatures are recommendations only and may differ depending on the furnace. The temperatures may need be adjusted to the furnace you are using and according to the result after firing. Always make sure your furnace is correctly calibrated.

* The firing temperature is determined by the furnace used and the intended gloss level.

Tip:

How to perform corrections when the work is finalized?

You can mix the Initial REVO MC Body with Initial MC Correction powder – ratio 50/50 – firing temperature 845°C.

GC Initial REVO MC – Application support

COMPLICATION	POSSIBLE CAUSE	CORRECTIVE ACTION
Ceramic Opaque is too porous	• preheating temperature is too high • heat up is too fast • vacuum pump starts too late • vacuum level reached is too low	• reduce preheating temperature • reduce heat up speed • correct vacuum starting time • check vacuum pump and furnace for leak tightness and function
Color too light, Opaque	• preheating temperature is too high • vacuum level too low • firing temperature too low	• reduce preheating temperature • correct vacuum level • check and adapt firing temperature
Ceramic surface is too smooth / too rough	• end temperature is too high / too low and (or) holding time too long /too short	• decrease / increase the end temperature and (or) decrease /increase holding time
Ceramic surface not shiny	• end temperature is too low and (or) holding time is too short	• increase end temperature and (or) increase holding time
Edges and contours too round	• end temperature too high and (or) holding time too long	• reduce end temperature and (or) decrease holding time
Cracks / pressure stress cracks: horizontal cracks in the incisal area or pontics	• wrong alloy (CTE) used • wrong cooling down • wrong shape of metal substructure	• check CTE of alloy • follow cooling down recommendations according to CTE • modeling reduced anatomical tooth shape as metal substructure
Cracks / tension stress cracks: vertical crack (craquelure cracks)	• sharp edges in the metal substructure • wrong alloy (CTE) • wrong cooling down	• avoid sharp edges in the metal substructure • check the CTE of the alloy • adapt cooling down according to CTE, see recommendations

GC Initial REVO MC – Physical Properties

PROPERTIES	MEASURE	VALUE		NORM
1 st Dentin Firing	°C	890		
CTE (25-500°C)	Firings	2	4	
	10 ⁻⁶ x K ⁻¹	13,1	13,3	
Glass Transforming temperature	°C	575		-
Solubility	µg/cm ²	25		Max. 100
Density	g/cm ²	2,52		-
Flexural Strength	MPa	84		Min. 50
Average Particle Size µm	D 50%	25		-
Bonding Strength	MPa	50		Min. 25
Ceramic Type	N=Nature / S=Synthetic Glass	N/S		-

GC Initial REVO MC - Storage & Disposal

Recommended for optimal performance, store at 4-25°C (39-77°F).
Dispose all waste according to local regulations.

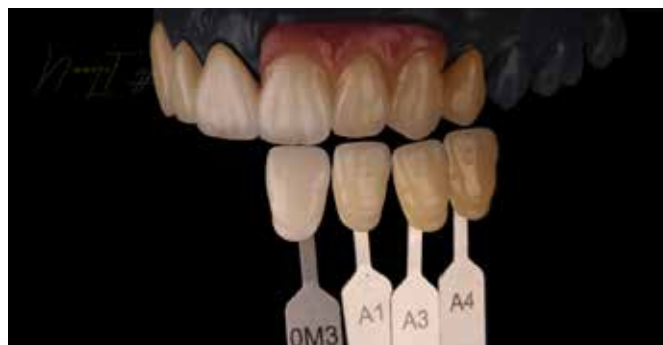
GC Initial REVO MC – Restorative scenarios within the concept



MDT Ralf Dahl, Germany



DT Iulian Ungurianu, Romania



MDT Patric Freudenthal, Sweden



CDT Mark Bladen, UK



GC Initial REVO MC

Related products for maximum efficiency



GC Initial IQ Lustre Pastes ONE Set - V-Shades



GC Initial IQ Lustre Pastes NF Set - Gum Shades



GC Initial Spectrum Stains



GC Initial CAST NP



GC INmetalbond



GC Initial Firing Foam

GC Initial REVO MC – Medical device regulation

Composition

GC Initial REVO MC

Powders:

SiO₂ 55-65%, Al₂O₃ 12-16%, K₂O 12-16%, Na₂O 3-5%, Li₂O <1%, MgO <1%, CaO 1-3%, BaO 1-2%, B₂O₃ 1-2%, TiO₂ <1%, ZrO₂ <1%, P₂O₅ <1%, CeO₂-CeF₃ <1%, SnO₂ <1%, Pigments 0.1-3.0%

Modelling Liquid:

H₂O + Zinc chloride, Butanediol

GC Initial Spectrum Glaze Powder

SiO₂ 61-65%, Al₂O₃ 8-10%, K₂O 5-7%, Na₂O 7-10%, CaO 1-2%, BaO 2-3%, B₂O₃ 7-10%, TiO₂ <1%, ZrO₂ <1%, P₂O₅ 1-2%, CeO₂-CeF₃ <1%, Pigments 0.1-1.0%

GC Initial Spectrum Glaze Liquid

H₂O + Propylene glycol

GC Initial MC Shoulder Liquid

H₂O, Zinc chloride, Tylose

Precaution, warnings and limitation of use

Inhalation of ceramic dust released during processing must be avoided by using suitable suction devices and, if necessary, protective masks. Personal protective equipment (PPE) such as gloves, face masks and safety eyewear should always be worn.

Some products referenced in the present IFU may be classified as hazardous according to GHS.

Always familiarize yourself with the Safety Data Sheets available at: <https://www.gc.dental/europe> or for the Americas:

<https://www.gc.dental/america>

They can also be obtained from your supplier.

For the Summary of Safety and Clinical Performance (SSCP) please see EUDAMED database (<https://ec.europa.eu/tools/eudamed>) or contact us at klema.qm@klema.at (Basic UDI-DI: (01)9010782MD001CE)

Reporting Obligation according to EU MDR:

In the case of serious incidents related to the device, please report it to KLEMA Dentalprodukte GmbH. (Klema.qm@klema.at) and to the competent authority of the Member State in which the user/patient resides.

Note:

The current Instructions for Use are available in the download section of the <https://www.gc.dental/> website.

To access the appropriate version, please select your region from the footer.

GC Initial REVO MC – Package

GC Initial REVO MC STARTER SET

3 Paste Opaque: Light / Medium / Dark
2 Body: Body A Light / Body A Dark
3 Enamel: Light / Medium / Dark
3 Effect: Opal Booster / CL-F / TN
1 Modelling Liquid
1 MC Shoulder Liquid
1 Spectrum Glaze Powder GL
1 Spectrum Glaze Liquid

GC Initial REVO MC REFILLS

Paste Opaque: Light / Medium / Dark / Gum Universal / Bleach
Body: Body A Light & Dark / Body B Light & Dark / Body C Light & Dark / Body D Light & Dark
Enamel: Light / Medium / Dark
Effect: TN / Opal Booster / CL-F
Gum: Light / Dark
Bleach: Body / Enamel
Modelling Liquid





 EU: Klema Dentalprodukte GmbH
Koblacherstraße 3a,
6812 Meiningen, Austria

RESPONSIBLE MANUFACTURER IN CANADA
GC AMERICA INC.
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